

Certificate

Qualification of the manufacturer for welding of steel structures complying with DIN 18800-7: 2008-11
Class E

This is to certify that the company **Mercon Steel Structures B.V.**
Mercon Montage B.V.

in the plant **NL 4202 LN Gorinchem**

has the required personnel and equipment to carry out welding works for manufacturing supporting steel structures in the following fields of application:

Standards/Regulations **DIN 18800-7, DIN 15018, DIN 18801, DIN 18808
DIN 4112, DIN 4119
DIN Fachbericht 103**

Welding Processes **111 manual arc welding**
(Reference no. acc. to DIN EN ISO 4063) **121 submerged arc welding with solid wire electrode
125 submerged arc welding with tabular cored electrode
136 MAG welding with flux cored electrode
138 MAG welding with metal cored electrode**

Parent Metals **S235 - S355, S460 according to DIN EN 10025 and list of building rules**

Extensions/Restrictions **none**

Responsible welding coordinator **Cornelis W.R. Hoogenboom, born 23 May, 1944**
(Surname, Name, Date of birth, **IWE**
Qualification)

Substitute **not applicable**
(Surname, Name, Date of birth,
Qualification)

Remarks **In support of the welding coordinator has been nominated:
Johannes A.M. Pijnenburg, born 16 May, 1969
see back side**

Period of validity **from 2011-05-31 to 2014-05-30**

Number of certificate **2011 701 0058/E**

Issued on **2011-05-25**
Berg/Rm

General requirements
see reverse



**GSI - Gesellschaft für Schweißtechnik
International mbH
Branch SLV Hannover**


Dr.-Ing. Kuschner
Manager of the Certification Body